RIGOH

Modification Bulletin

PAGE: 1/2

Reissued: 28-Dec-04

Model: Model C- P1 Paper Feed Unit (G360)			Date: 7-Dec-04			No.: MG360001a
MB Correction The items in " ——	——" have been cancell	ed.				
Modified Article: Environmental Correspondances Prepared by: A. Ishiyama						Ishiyama
From: 1st Technical	Support Sec. Service Support	Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other		•	☐ To m	neet standards)
Modification Schedule:	From September '04 production	on				

011 1		D : "	Q'ty		_		N
Old part	New part	Description		Int	Page	Index	Note
number	number						
[Motor]	•		•				
C4085700		Stepper Motor DC24V	1→1	X/O	5	8	1
	► AX040216	Stepper Motor MM42: UD2A] 1→1	7/0	5	0	'
	► G3925330	Harness – Motor	0→1	-/-	5	35	1
[PCB]							
G3605100		PCB Ass'y	1→1	X/O	5	9	1, 2
	► G3605120	PCB – Bank : P2] 1→1	7/0	5	9	1, 2
[Clutch]							
G3603250	G3923250	Magnetic Clutch : Paper Feed	1→1	X/O	5	11	1
[Spring]							
G0292657	G3922657	Compression Spring : Paper Feed	1→1	X/O	5	33	1
[Bracket]							
G3603221	G3603222	Motor Bracket	1→1	X/O	5	6	1
[Screws]							
AA143716	AA143820	Stepped Screw	1 → 1	X/O	7	16	1
C0044635	AA113821	Stepped Screw M3	1→1	X/O	7	23	4
G0124617	AA143544	Screw M3	1→1	X/0	9	10	4
G0487152	AA113822	Stepped Screw M3.5	1→1	X/O	9	20	4

Change: Material change, circuit board change (PCB).

Reason:

- 1. To change the materials used in these parts (chromium, lead) to a non-toxic type.
- 2. To handle the faster ppm speed of the next model.



Modification **B**ulletin

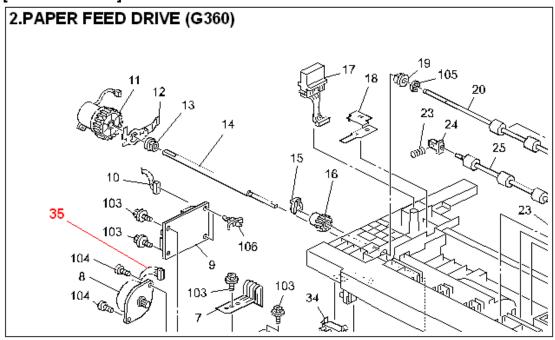
PAGE: 2/2

Model: Model C- P1 Paper Feed Unit (G360)

Date: 7-Dec-04

No.: MG360001a

[G3925330: 5-35]



 	ПП
(G(0)	

Modification Schedule:

From December '04 production

Modification Bulletin

Model: Model C- P1 Paper Feed Unit (G360)			e: 7-Dec-04		No.: MG360002	
Modified Article: E	Prepared by: A. Ishiyama					
From: 1st Technical Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction ☐ Vendor ch			ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly ☐ To improve		To improve reliability		()
	☐ Part standardization	Other				

PAGE: 1/1

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
[Roller]						•	
G3603115	G3603114	Middle Drive Roller	1→1	X/O	5	20	
G3603116	G3923116	Middle Driven Roller	1→1	X/O	5	25	
[Shaft]							
G3603112	G3603113	Paper Feed Shaft	1→1	X/O	5	14	
[Plate]							
G3601087	G3921086	Spring Plate : Paper Tray : Ass'y	1→1	X/O	7	4	

Change/Reason: The material used in these parts (cadmium) was changed to a non-toxic type.

160	뮈
[(6(0)	IΠI

Modification **B**ulletin

PAGE: 1/

Model: Model C-P	te: 25-Mar-0	5	No.: MG360003			
Modified Article: E	nvironmental Correspondance	Prepared by: A. Ishiyama				
From: 1st Technical	Support Sec. Service Support	Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	 Vendor change To improve reliability Other		☐ To n	neet standards)	
Modification Schedule:	From December '04 production	on				

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0963053	G1022818	Tray Bottom Plate Adhesion	1→1	X/O	3	14	
G0292608	52152713	Base Pad	1→1	X/O	3	15	

Change/Reason: The material used in these parts (lead) was changed to a non-toxic type.